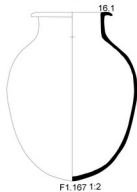
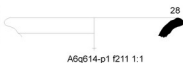
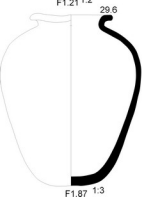
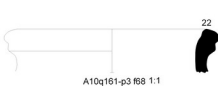
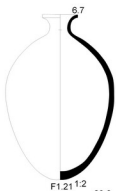
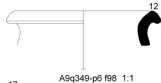
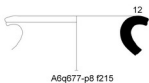
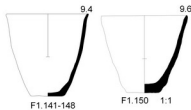
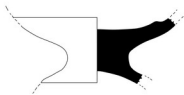


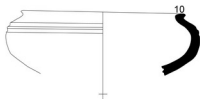
Typical Phase3 Cups-Bottles and Jars



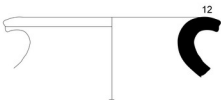
Typical Phase 3



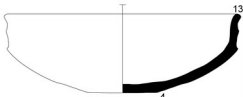
A5q892 f95 1:1



A10q93.1 f98 1:1



A6q677-p8 f215



A10q478-p1



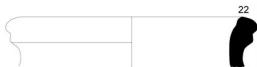
A10q115.2 f81 1:1



A9q354-p1 f98



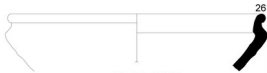
A10q161-p5 f68



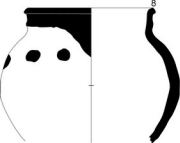
A10q161-p3 f68 1:1



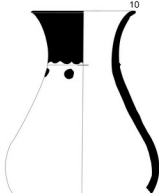
A6q358 f101 1:1



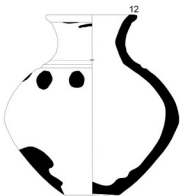
A9q513-p3 f100



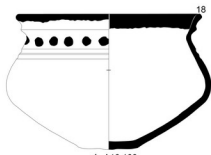
1. A6q998.1



2. A6.17



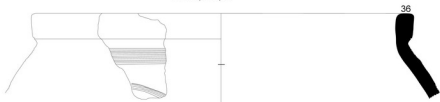
3. A10.12 f27



4. A10.108



5. A9q280-p11



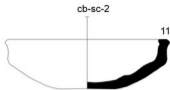
6. A10q737-p3

Figure 7

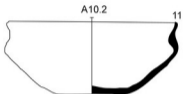
Typical Phase 4-2



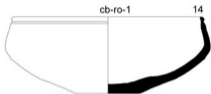
A10.30



A2.106



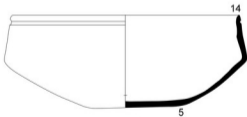
A10.2



A2.132



A10.84 f133



A10.26

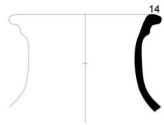


A15q777-p1 f407

Typical Phase 4-3



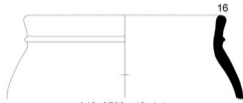
A10q0733-p09 1:1



A10q0740-p01 1:1



A10q0750-p01 1:1



A10q0733-p10 1:1



A10q0740-p02 1:1

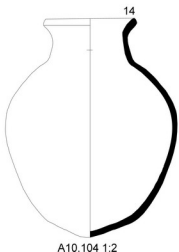
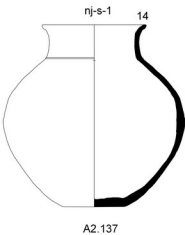
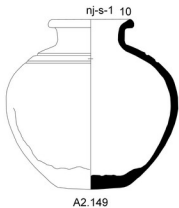
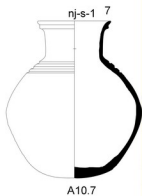
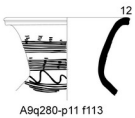
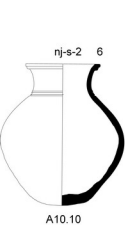


A10q737-p3 f305 1:1

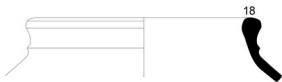


A10q0737-p02 1:1

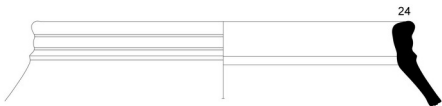
Typical Phase 4-4



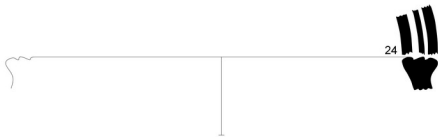
Typical Phase 4-5



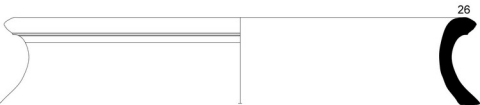
A7q1199-p8 f465



A7q1196-p3 f465

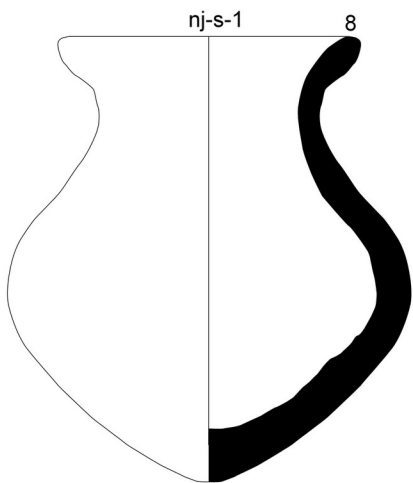


A7q1150-p12 f4651:1

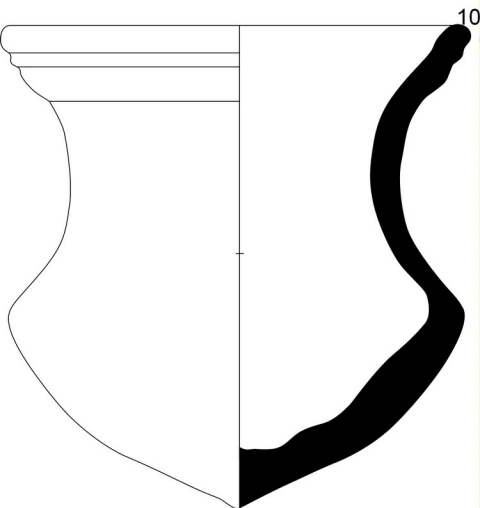


A7q1196-p4 f465

Typical Phase 4-6



A2.104



A7.453



F1.31



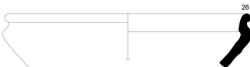
A10q478-p1
4



A9q354-p1 f98



A10q115.2 fB1 1:1



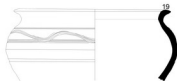
A9q513-p3 f100



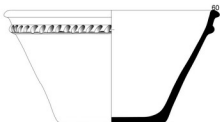
F1.103



A9q517-p7 f116



A14q630-p1 f254



F1.99

1:3



A13.122 1:2

Typical Phase3 Bowles



F1.31



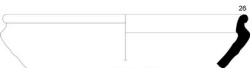
A10q478-p1



A9q354-p1 f98



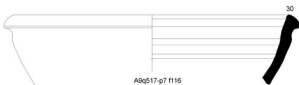
A10q115.2 f81 1:1



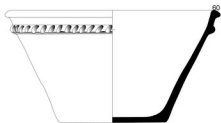
A9q513-p3 f100



F1.103

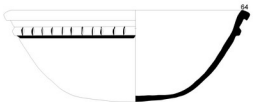


A9q517-p7 f116



F1.99

1:3



A13.122 1:2